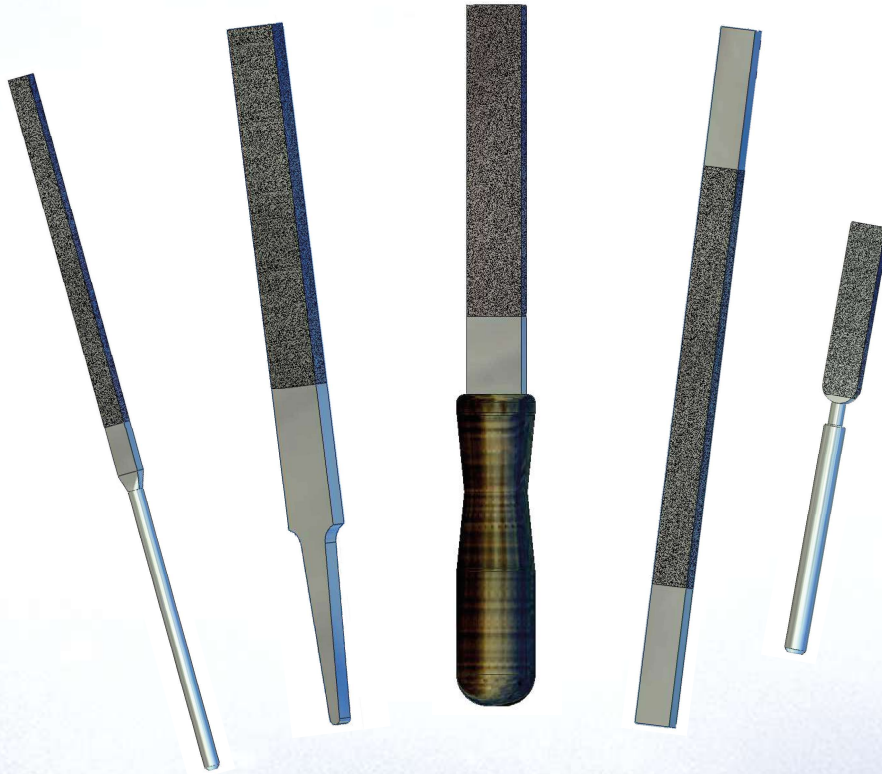


95 YEARS
1929-2024



Electro Plated Standard Diamond Files

Price List EF02/2026



**The QR-Codes lead you directly to our
Online-Shop!**



All prices are per piece, ex works.

Corporate History

Top quality at reasonable prices

Since 1929, this philosophy has determined our range of products and services.

To celebrate our 95th anniversary, we would like to invite you to a journey through time.

During his training in a glass factory, the later co-founder Theodor Felix Kraus came into contact with glazier diamonds for the first time and learned how to repair them. The First World War forced him to interrupt his training, but after his time as a soldier in France and Russia, his way led him first to Sweden and back to France where he acquired further knowledge and techniques in the production of diamond tools. Upon his return to Germany, Theodor Felix Kraus was already considered a specialist in the field.

On October 1st, 1929, Theodor Felix Kraus and the businessman Willy Winter founded the Kraus & Winter company at Lindenstraße 5 in Hamburg. The entry into the commercial register took place only 8 days later on 9th October 1929. The first target groups were glass, laboratory and natural stone companies and supplied with the first diamond tools. In 1935, less than 10 years later, the partner Willy Winter retired and Theodor Felix Kraus continued the company as sole owner.

In 1938, the company moved to Hamburg-Lokstedt Lottestraße 9-11 in order to meet increased customer demands and broadening capacity. Over the years, production was expanded into more and more areas.

In 1956 the office was moved to its present location in Hamburg-Lemsahl, and extended in by an annex.

His son Felix-Gunter Kraus joined the company at a young age during his apprenticeship. As a result, the range of diamond tools for all areas was supplemented by his devices for optical glass processing. Thus the field of ophthalmic optics also became potential customers.

After the death of Theodor Felix Kraus, his son took over the company and led it safely into the new age. Until today, the company remains in family hands.

After 95 years of experience, our company still relies on sound know-how in the manufacture of diamond and later CBN tools, intensive research and development work, state-of-the-art production methods, as well as a team of motivated and qualified employees and recognizes them as an essential basis for consistently high quality, forward-looking production optimization and innovation in our company.

By using the latest technology in our company, such as CAD workstations, ERP systems for monitoring order, production and delivery processing, as well as careful final inspections, we can guarantee you on-time delivery and the highest quality standard, even for custom-made products.

Armed with these prerequisites, in the ninety-fifth year since the founding of the company, we look forward to the future.

Be a part of our advancement.
We will be happy to advise you.

KRAUS & WINTER
95 YEARS
DIAMOND TOOLS

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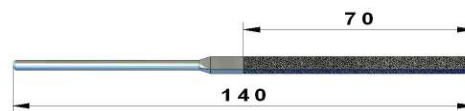
Information about our Standard Programm of electro plated Diamond and CBN Tools

Page 4

Standard Grit Size for Diamond and CBN (Bornitride)

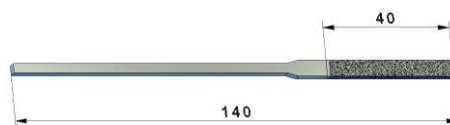
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Diamond Needle Files
Type DN50 / DN70 / DN80 / DN90



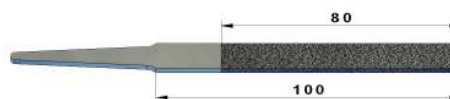
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Diamond Needle Files
Type DV 40



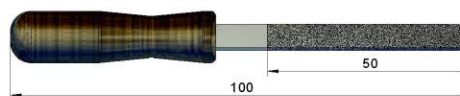
Page 9

Diamond Files with Plastic Handle
Type DA80 / DA90 / DA110 / DA160



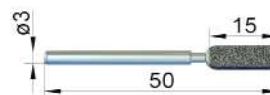
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Diamond Files with wooden Handle
Type DS50 / DS80



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Diamond Machine Files
Type DHM15 / DHM25



Page 17

Diamond Machine Files
Type DM60 / DMK80 / DM80 / DM120



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Informations about our Standard Programm of electro plated Diamond Tools

In this catalogue our standard tools with customary grain are listed. Since we offer them as standard with many different grains, they are not always in stock. Still we stock them as standard product with accordingly cheap prices.

Naturally all other measurements and grains are suppliable. To this, we ask for consignment of a drawing or exact specifications as well as the desired quantity.

Furthermore, your pieces can be coated. For this we, too need a detailed drawing or specifications as well as quantity for the creation of an offer.

You should consider this layer thicknesses for the manufacture of blanks, if these tools should later be provided with a electro plated diamant- or CBN-layer.

| Grit Size FEPA | Coating Thickness mm | Coat Tolerance mm | Profil Tolerance mm |
|-------------------|-------------------------|----------------------|------------------------|
| 601 | 0,75 | +/- 0,05 | +/- 0,10 |
| 427 | 0,50 | +/- 0,05 | +/- 0,10 |
| 301 | 0,35 | +/- 0,04 | +/- 0,08 |
| 251 | 0,30 | +/- 0,04 | +/- 0,08 |
| 213 | 0,28 | +/- 0,04 | +/- 0,08 |
| 181 | 0,25 | +/- 0,03 | +/- 0,06 |
| 151 | 0,20 | +/- 0,03 | +/- 0,06 |
| 126 | 0,15 | +/- 0,02 | +/- 0,04 |
| 107 | 0,14 | +/- 0,02 | +/- 0,04 |
| 91 | 0,12 | +/- 0,02 | +/- 0,04 |
| 76 | 0,11 | +/- 0,02 | +/- 0,04 |
| 64 | 0,10 | +/- 0,02 | +/- 0,04 |
| 54 | 0,09 | +/- 0,02 | +/- 0,04 |
| 46 | 0,07 | +/- 0,02 | +/- 0,04 |
| 35 | 0,05 | +/- 0,02 | +/- 0,04 |
| 25 | 0,04 | +/- 0,02 | +/- 0,04 |
| 15 | 0,03 | +/- 0,02 | +/- 0,04 |

Standard Grit Size for Diamond and CBN (Bornitride)

In the following grain table we not only have the FEPA but also the US-mesh designation, mesh opening in micron (μ) and conventional grain designations listed. You can then perform conversion yourself.

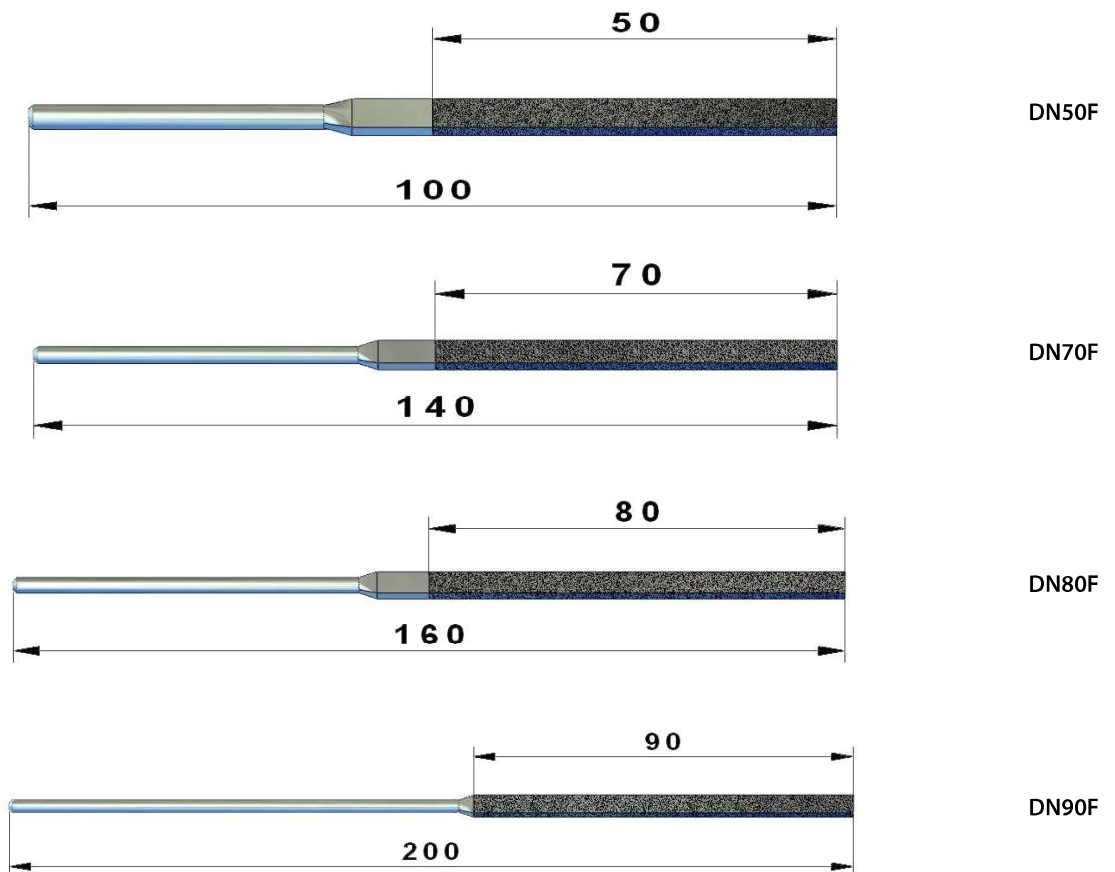
| Diamond Standard FEPA | | CBN Standard FEPA | | US-Standard (US Mesh) | | Mesh Size μ | Grit Size Siliziumcarbide Corundum |
|--------------------------|-------|----------------------|------|--------------------------|-------|-----------------------|--|
| narrow | wide | narrow | wide | narrow | wide | | |
| D1181 D1001 | D1182 | - | - | 16/18 18/20 | 16/20 | 1180-1000 1000-850 | 20 |
| D851 D711 | D852 | - | - | 20/25 25/30 | 20/30 | 850-710 710-600 | 24 30 |
| D601 D501 | D602 | B501 | - | 30/35 35/40 | 30/40 | 600-500 500-425 | 36 40 |
| D427 D356 | D427 | B426 B356 | B427 | 40/45 45/50 | 40/50 | 425-355 355-300 | 46 50 |
| D301 | - | B301 | - | 50/60 | - | 300-250 | 60 |
| D251 D213 | D252 | B251 B213 | B252 | 60/70 70/80 | - | 250-212 212-180 | 70 80 |
| D181 | - | B181 | - | 80/100 | - | 180-150 | 90 |
| D151 | - | B151 | - | 100/120 | - | 150-125 | 100 |
| D126 | -- | B126 | - | 120/140 | - | 125-106 | 120 |
| D107 | - | B107 | - | 140/170 | - | 106-90 | 150 |
| D91 | - | B91 | - | 170/200 | - | 90-75 | 180 |
| D76 | - | B76 | - | 200/230 | - | 75-63 | 200 |
| D64 | - | B64 | - | 230/270 | - | 63-53 | 220 |
| D54 | - | B54 | - | 270/325 | - | 53-45 | 250 |
| D46 | - | B46 | - | 325/400 | - | 45-38 | 280 |
| D35 | - | - | - | 400/500 | - | 40-32 | 320 |
| D30 | - | B30 | - | 450/550 | - | 32-25 | 340 |
| D25 | - | - | - | 600 | - | 30-20 | 380 |
| D20 | - | - | - | - | - | 25-15 | - |
| D15 | - | B15 | - | 1200 | - | 20-10 | 600 |
| D10 | - | - | - | - | - | 15-8 | - |
| D7 | - | - | - | 2400 | - | 12-6 | 1000 |
| D6 | - | - | - | - | - | 8-4 | - |
| D3 | - | - | - | 6000 | - | 4-2 | - |
| D1 | - | - | - | 8000 | - | 2-1 | - |

Diamond Needle Files

Type DN50 / DN70 / DN80 / DN90














On ordering please indicate whether diamond grain size!














Diamond Needle Files Type DN50

Customs tariff number: 8203 10 00

| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|---------|--------------------------|---|----------------|------------------------|---------|
| DN50F | flat |  | 3,8 x 1,4 x 50 | 30-54-64-76-91-107-126 | 21,30 |
| DN50FS | flat pointed |  | 4,0 x 1,3 x 50 | | |
| DN50FR | flat round |  | 3,8 x 1,4 x 50 | | |
| DN50D | triangular |  | 3,0 x 3,0 x 50 | | 18,80 |
| DN50Q | square |  | 2,2 x 2,2 x 50 | | 21,30 |
| DN50H | half round |  | 4,0 x 1,5 x 50 | | 18,80 |
| DN50R | round |  | 2,4 - 1,0 x 50 | | 21,30 |
| DN50M | knife |  | 4,2 x 1,2 x 50 | | |
| DN50S | feather-edge |  | 3,8 x 2,0 x 50 | | |
| DN50V | lenticular cross-section |  | 3,5 x 1,2 x 50 | | |
| DN50B | barrette |  | 4,0 x 1,5 x 50 | | |






Diamond Needle Files Type DN70

Customs tariff number: 8203 10 00

| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|---------|--------------------------|---|----------------|----------------------------|---------|
| DN70F | flat |  | 5,0 x 1,5 x 70 | 30-54-64-76-91-107-126-181 | 13,60 |
| DN70FS | flat pointed |  | 5,2 x 1,5 x 70 | | 15,50 |
| DN70FR | flat round |  | 5,0 x 1,5 x 70 | | 13,60 |
| DN70D | triangulare |  | 3,7 x 3,7 x 70 | | |
| DN70Q | square |  | 2,5 x 2,5 x 70 | | |
| DN70H | half round |  | 5,3 x 2,0 x 70 | | 15,50 |
| DN70R | round |  | 3,0 - 1,5 x 70 | | 13,60 |
| DN70M | knife |  | 5,2 x 1,5 x 70 | | 15,50 |
| DN70S | feather-edge |  | 5,5 x 2,5 x 70 | | |
| DN70V | lenticular cross-section |  | 5,0 x 2,5 x 70 | | |
| DN70B1 | barrette |  | 5,0 x 0,9 x 70 | | |
| DN70B2 | | | 5,0 x 1,1 x 70 | | |
| DN70B3 | | | 5,0 x 2,8 x 70 | | |












Diamond Needle Files Type DNS70

Customs tariff number: 8203 10 00

| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|---------|-------------|---|----------------|------------------------|---------|
| DNS70F | flat |  | 5,0 x 1,0 x 70 | 30-54-64-76-91-107-126 | 19,40 |
| DNS70D | triangulare |  | 2,0 x 2,0 x 70 | | |
| DNS70Q | square |  | 2,1 x 2,1 x 70 | | |
| DNS70H | half round |  | 3,0 x 1,5 x 70 | | |
| DNS70R | round |  | 2,0-1,0 x 70 | | |












Diamond Needle Files Type DN80

Customs tariff number: 8203 10 00

| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|---------|--------------------------|---|----------------|------------------------|---------|
| DN80F | flat |  | 5,8 x 1,8 x 80 | 30-54-64-76-91-107-126 | 16,30 |
| DN80FS | flat pointed |  | 5,8 x 1,5 x 80 | | 18,40 |
| DN80FR | flat round |  | 5,8 x 1,8 x 80 | | 16,30 |
| DN80D | triangular |  | 4,0 x 4,0 x 80 | | |
| DN80Q | square |  | 2,7 x 2,7 x 80 | | 18,40 |
| DN80H | half round |  | 6,0 x 2,2 x 80 | | 16,30 |
| DN80R | round |  | 3,0 - 1,0 x 80 | | 18,40 |
| DN80M | knife |  | 6,5 x 2,0 x 80 | | |
| DN80S | feather-edge |  | 6,0 x 3,0 x 80 | | |
| DN80V | lenticular cross-section |  | 5,5 x 2,5 x 80 | | 18,40 |
| DN80B | barrette |  | 5,5 x 1,7 x 80 | | |

Diamond Needle Files Type DN90

Customs tariff number: 8203 10 00

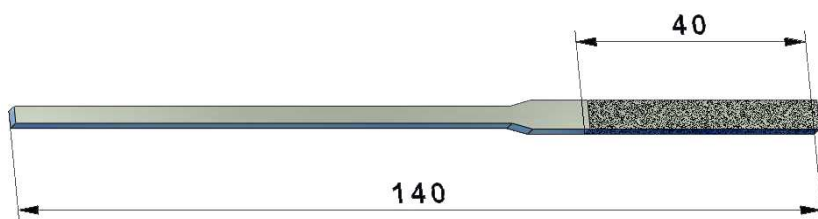
| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|---------|--------------------------|---|----------------|----------------------------|---------|
| DN90F | flat |  | 6,8 x 1,8 x 90 | 30-54-64-76-91-107-126-181 | 26,20 |
| DN90FS | flat pointed |  | 8,4 x 2,2 x 90 | | |
| DN90FR | flat round |  | 6,8 x 1,8 x 90 | | |
| DN90D | triangular |  | 4,5 x 4,5 x 90 | | 20,60 |
| DN90Q | square |  | 3,0 x 3,0 x 90 | | |
| DN90H | half round |  | 6,5 x 2,5 x 90 | | |
| DN90R | round |  | 4,0 - 1,0 x 90 | | |
| DN90M | knife |  | 6,6 x 1,2 x 90 | | 26,20 |
| DN90S | feather-edge |  | 8,0 x 3,5 x 90 | | |
| DN90V | lenticular cross-section |  | 6,4 x 2,5 x 90 | | |
| DN90B1 | barrette |  | 6,0 x 2,2 x 90 | | |

Diamond Needle Files Type DV40








On ordering please indicate whether diamond grain size!

DV40F



Diamond - Needle Files Type DV40 with square shank

Customs tariff number: 8203 10 00

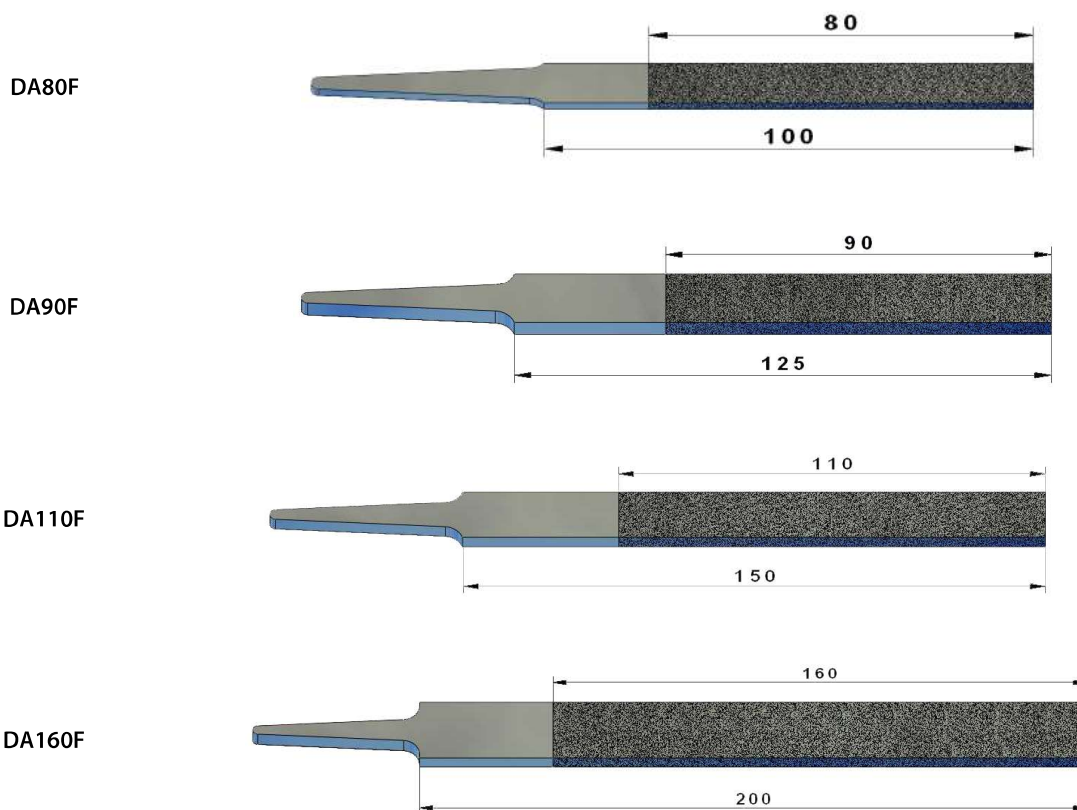
| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|---------|------------|---|----------------|------------------------|---------|
| DV40F | flat |  | 4,0 x 1,0 x 40 | 30-54-64-76-91-107-126 | 15,60 |
| DV40D | triangular |  | 3,0 x 3,0 x 40 | | |
| DV40Q | square |  | 2,0 x 2,0 x 40 | | |
| DV40H | half round |  | 3,5 x 1,5 x 40 | | |
| DV40R | round |  | 1,0 - 0,8 x 40 | | |



Diamond Files with Plastic Handle Type DA80 / DA90 / DA110 / DA160









On ordering please indicate whether diamond grain size!









Diamond Files with Plastic Handle Type DA80

Customs tariff number: 8203 10 00

| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|---------|--------------|---|-----------------|--|---------|
| DA80F | flat |  | 10,5 x 1,5 x 80 | 30-54-64-76-91-107- 126 - 151 - 181 | 38,60 |
| DA80FS | flat pointed |  | 10,5 x 1,5 x 80 | | |
| DA80D | triangular |  | 5,0 x 5,0 x 80 | | 27,00 |
| DA80Q | square |  | 3,5 x 3,5 x 80 | | |
| DA80H | half round |  | 9,0 x 3,5 x 80 | | 38,60 |
| DA80R | round |  | 3,0 - 1,0 x 80 | | 17,20 |







Diamond Files with Plastic Handle Type DA90

Customs tariff number: 8203 10 00

| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|---------|------------|---|-----------------|--------------------------------|---------|
| DA90F | flat |  | 12,0 x 3,5 x 90 | 30-54-64-76-91-107- 126-181 | 48,30 |
| DA90D | triangular |  | 8,0 x 8,0 x 90 | | |
| DA90Q | square |  | 5,5 x 5,5 x 90 | | |
| DA90H | half round |  | 12,0 x 4,5 x 90 | | 26,20 |
| DA90R | round |  | 5,0 - 2,0 x 90 | | |
| DA90B3 | barrette |  | 12,0 x 3,5 x 90 | | 48,30 |







Diamond Files with Plastic Handle Type DA110

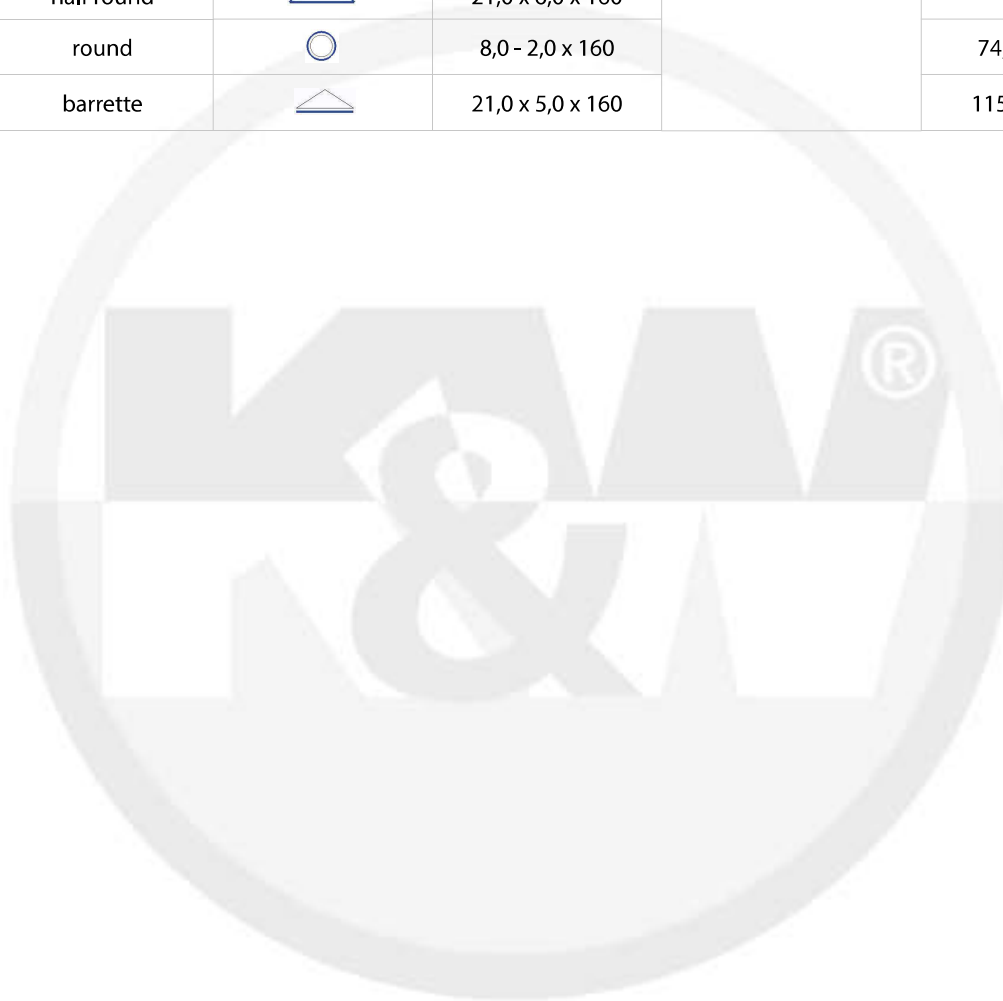
Customs tariff number: 8203 10 00

| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|---------|------------|---|------------------|--------------------------------|---------|
| DA110F | flat |  | 13,0 x 4,0 x 110 | 30-54-64-76-91-107- 126-181 | 56,80 |
| DA110D | triangular |  | 9,5 x 9,5 x 110 | | 57,90 |
| DA110Q | square |  | 6,0 x 6,0 x 110 | | |
| DA110H | half round |  | 16,0 x 5,5 x 110 | | 32,50 |
| DA110R | round |  | 6,0 - 2,0 x 110 | | |
| DA110B3 | barrette |  | 15,0 x 4,0 x 110 | | 57,90 |

Diamond Files with Plastic Handle Type DA160 c

ustoms tariff number: 8203 10 00

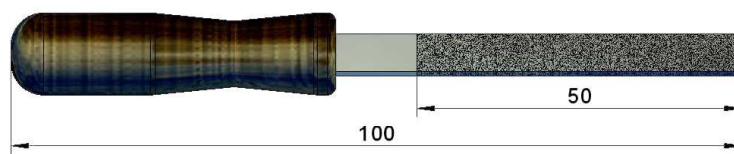
| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € | |
|----------|------------|---|-------------------|--------------------------------|---------|--------|
| DA160F10 | flat |  | 10,0 x 4,0 x 160 | 30-54-64-76-91-107- 126-181 | 85,80 | |
| DA160F12 | | | 12,0 x 4,0 x 160 | | 96,60 | |
| DA160F15 | | | 15,0 x 4,0 x 160 | | 102,00 | |
| DA160F20 | | | 20,0 x 4,0 x 160 | | 116,70 | |
| DA160F25 | | | 25,0 x 4,0 x 160 | | 144,90 | |
| DA160F30 | | | 30,0 x 4,0 x 160 | | 161,00 | |
| DA160D | triangular |  | 14,0 x 14,0 x 160 | | | 115,80 |
| DA160Q | square |  | 8,0 x 8,0 x 160 | | | |
| DA160H | half round |  | 21,0 x 6,0 x 160 | | | |
| DA160R | round |  | 8,0 - 2,0 x 160 | | | |
| DA160B | barrette |  | 21,0 x 5,0 x 160 | | | |



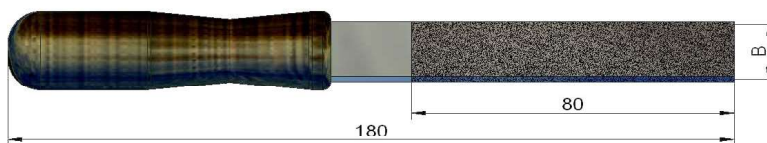
Diamond Files with Wooden Handle Type DS50 / DS80



On ordering please indicate whether diamond grain size!



DS50



DS80

Diamond Files with Wooden Handle Type DS50

Customs tariff number: 8203 10 00


| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|----------|------|---|-------------------|--|---------|
| DS50.041 | | | 4,0 x 0,2** x 50 | | |
| DS50.042 | | | 4,0 x 0,3* x 50 | | |
| DS50.043 | | | 4,0 x 0,4 x 50 | | |
| DS50.044 | | | 4,0 x 0,5 x 50 | | |
| DS50.045 | | | 4,0 x 0,6 x 50 | | |
| DS50.046 | | | 4,0 x 0,7 x 50 | | |
| DS50.047 | | | 4,0 x 0,8 x 50 | | |
| DS50.048 | | | 4,0 x 0,9 x 50 | | |
| DS50.049 | | | 4,0 x 1,0 x 50 | | |
| DS50.061 | | | 6,0 x 0,2** x 50 | | |
| DS50.062 | | | 6,0 x 0,3* x 50 | | |
| DS50.063 | | | 6,0 x 0,4 x 50 | | |
| DS50.064 | | | 6,0 x 0,5 x 50 | | |
| DS50.065 | | | 6,0 x 0,6 x 50 | | |
| DS50.066 | | | 6,0 x 0,7 x 50 | | |
| DS50.067 | | | 6,0 x 0,8 x 50 | | |
| DS50.068 | | | 6,0 x 0,9 x 50 | | |
| DS50.069 | flat |  | 6,0 x 1,0 x 50 | 30-54-64-76-91-107- 126 - 151 - 181 | 17,30 |
| DS50.081 | | | 8,0 x 0,2** x 50 | | |
| DS50.082 | | | 8,0 x 0,3* x 50 | | |
| DS50.083 | | | 8,0 x 0,4 x 50 | | |
| DS50.084 | | | 8,0 x 0,5 x 50 | | |
| DS50.085 | | | 8,0 x 0,6 x 50 | | |
| DS50.086 | | | 8,0 x 0,7 x 50 | | |
| DS50.087 | | | 8,0 x 0,8 x 50 | | |
| DS50.088 | | | 8,0 x 0,9 x 50 | | |
| DS50.089 | | | 8,0 x 1,0 x 50 | | |
| DS50.101 | | | 10,0 x 0,2** x 50 | | |
| DS50.102 | | | 10,0 x 0,3* x 50 | | |
| DS50.103 | | | 10,0 x 0,4 x 50 | | |
| DS50.104 | | | 10,0 x 0,5 x 50 | | |
| DS50.105 | | | 10,0 x 0,6 x 50 | | |
| DS50.106 | | | 10,0 x 0,7 x 50 | | |
| DS50.107 | | | 10,0 x 0,8 x 50 | | |
| DS50.108 | | | 10,0 x 0,9 x 50 | | |
| DS50.109 | | | 10,0 x 1,0 x 50 | | |

** Coating only in D30 at all sides, D54+D64 possible only one side!

* Coating only in D54-91 at all sides possible!

Diamond Files with Wooden Handle Type DS80

Customs tariff number: 8203 10 00

| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|----------|------|---|-------------------|--|---------|
| DS80.131 | flat |  | 13,0 x 0,2** x 80 | 30-54-64-76-91-107- 126 - 151 - 181 | 31,00 |
| DS80.132 | | | 13,0 x 0,3* x 80 | | |
| DS80.133 | | | 13,0 x 0,4 x 80 | | |
| DS80.134 | | | 13,0 x 0,5 x 80 | | |
| DS80.135 | | | 13,0 x 0,6 x 80 | | |
| DS80.136 | | | 13,0 x 0,7 x 80 | | |
| DS80.137 | | | 13,0 x 0,8 x 80 | | |
| DS80.138 | | | 13,0 x 0,9 x 80 | | |
| DS80.139 | | | 13,0 x 1,0 x 80 | | |

** Coating only in D30 at all sides, D54+D64 possible only one side!

* Coating only in D54-91 at all sides possible!

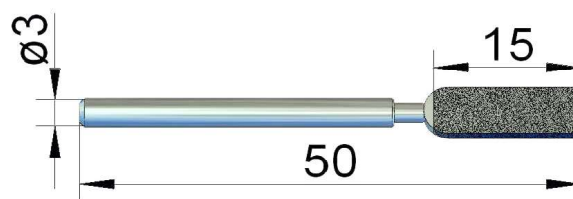


Diamond Machine Files Type DHM15 / DHM25

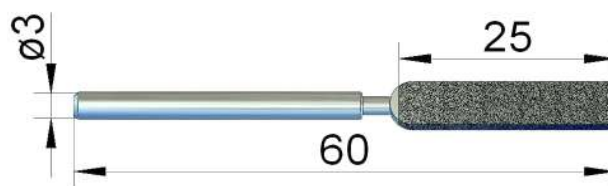


On ordering please indicate whether diamond grain size!

DHM15







DHM25







Diamond Machine Files Type DHM15

Customs tariff number: 8203 10 00

| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|----------|----------|---|-----------------|---|----------|
| DHM15FE2 | flat |  | 2,0 x 1,0 x 15 | 30-54-64-76-91-107- 126 - 151 - 181 | 17,70 |
| DHM15FE3 | | | 3,0 x 1,0 x 15 | | |
| DHM15FE4 | | | 5,0 x 1,0 x 15 | | |
| DHM15FE5 | | | 5,0 x 2,0 x 15 | | |
| DHM15FB2 | flat |  | 2,0 x 1,0 x 15 | | |
| DHM15FB3 | | | 3,0 x 1,0 x 15 | | |
| DHM15FB4 | | | 5,0 x 1,0 x 15 | | |
| DHM15FB5 | | | 5,0 x 2,0 x 15 | | |
| DHM15FS5 | flat |  | 4,0 x 0,5 x 15 | | |
| DHM15FS7 | | | 4,0 x 0,75 x 15 | | |
| DHM15FS1 | | | 4,0 x 1,0 x 15 | | |
| DHM15R1 | | | round |  | 1,0 x 15 |
| DHM15R2 | 2,0 x 15 | | | | |
| DHM15R3 | 3,0 x 15 | | | | |
| DHM15R4 | 4,0 x 15 | | | | |

Diamond Machine Files Type DHM25

Customs tariff number: 8203 10 00

| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|---------|-------|---|----------------|--|---------|
| DHM25FE | flat |  | 5,0 x 2,0 x 25 | 30-54-64-76-91-107- 126 - 151 - 181 | 17,70 |
| DHM25FB | |  | 5,0 x 2,0 x 25 | | |
| DHM25FS | |  | 4,0 x 1,0 x 25 | | |
| DHM25R2 | round |  | 2,0 x 25 | | 10,40 |
| DHM25R3 | | | 3,0 x 25 | | |
| DHM25R4 | | | 4,0 x 25 | | |

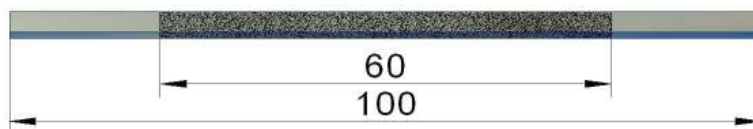
Diamond Machine Files

Type DM60 / DMK80 / DM80 / DM120

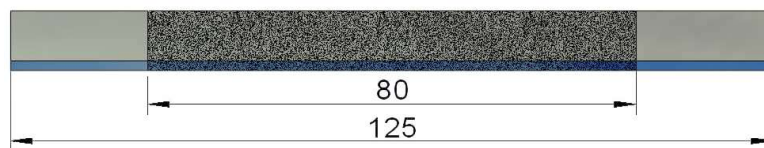


On ordering please indicate whether diamond grain size!

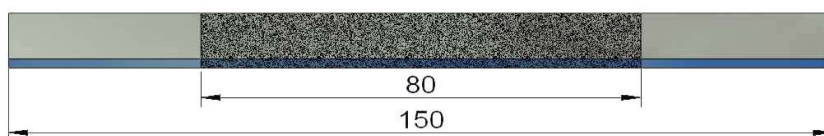
DM60F



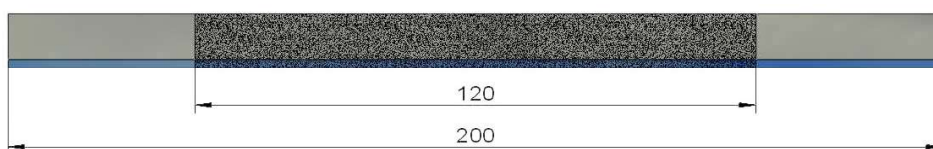
DMK80F



DM80F






DM120F











Diamond Machine Files Type DM60

Customs tariff number: 8203 10 00

| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|---------|--------|---|----------------|--|---------|
| DM60F | flat |  | 2,0 x 1,5 x 60 | 30-54-64-76-91-107- 126 - 151 - 181 | 17,80 |
| DM60Q | square |  | 2,0 x 2,0 x 60 | | 20,60 |
| DM60R | round |  | 2,0 x 60 | | 16,00 |






Diamond Machine Files Type DMK80

Customs tariff number: 8203 10 00

| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|---------|------------|---|----------------|--|---------|
| DMK80F | flat |  | 4,0 x 2,0 x 80 | 30-54-64-76-91-107- 126 - 151 - 181 | 24,00 |
| DMK80D3 | triangular |  | 3,0 x 3,0 x 80 | | 26,30 |
| DMK80D4 | |  | 4,0 x 4,0 x 80 | | 27,50 |
| DMK80Q3 | square |  | 3,0 x 3,0 x 80 | | 31,90 |
| DMK80Q4 | |  | 4,0 x 4,0 x 80 | | 24,00 |
| DMK80R3 | round |  | 3,5 x 80 | | 33,50 |
| DMK80R4 | |  | 4,0 x 80 | | 36,90 |
| DMK80R5 | |  | 5,0 x 80 | | |






Diamond Machine Files Type DM80

Customs tariff number: 8203 10 00

| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|---------|------------|---|-----------------|--|---------|
| DM80F5 | flat |  | 5,0 x 2,0 x 80 | 30-54-64-76-91-107- 126 - 151 - 181 | 27,50 |
| DM50F9 | | | 9,0 x 3,2 x 80 | | 36,00 |
| DM80F10 | | | 10,0 x 4,0 x 80 | | 43,40 |
| DM80D6 | triangular |  | 6,0 x 6,0 x 80 | | 31,90 |
| DM80D8 | | | 8,0 x 8,0 x 80 | | 39,30 |
| DM80Q5 | squaret |  | 5,0 x 5,0 x 80 | | 34,30 |
| DM80Q8 | | | 8,0 x 8,0 x 80 | | 40,50 |
| DM80H5 | half round |  | 5,0 x 2,5 x 80 | | 27,00 |
| DM80H8 | | | 8,0 x 4,0 x 80 | | 44,50 |
| DM80R | round |  | 6,5 x 80 | | 39,30 |

Diamond Machine Files Type DM120

Customs tariff number: 8203 10 00

| Art.No. | Form | Profile | Measurement mm | Diamond Grit Size | Price € |
|---------|------------|---|-------------------|--|---------|
| DM120F | flat |  | 11,0 x 4,0 x 120 | 30-54-64-76-91-107- 126 - 151 - 181 | 56,30 |
| DM120D | triangular |  | 10,0 x 10,0 x 120 | | |
| DM120Q | square |  | 10,0 x 10,0 x 120 | | 82,00 |
| DM120H | half round |  | 10,0 x 5,0 x 120 | | 55,70 |
| DM120R | round |  | 10,0 x 120 | | 62,50 |

Note

Since 95 Years Production of Diamond Tools



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